



VM INSULATION

VIDYA METAL MFG. CO. PVT. LTD.
WINDING WIRES

INDIA'S MOST TRUSTED
ALUMINIUM & COPPER
WINDING WIRES



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website : www.vidyamental.com



VM INSULATION

**offers clients a full range
of Enamelled Aluminium
& Copper wire tailored to
their specific needs.**



Company Profile



VMI GROUP engaged in the Copper & Aluminium Enamelled Wire, Plastics Jars and Mineral Bottles industry since last 35 years . We are having our units at Jammu, Manesar and Bhiwadi. VMI Group, having a team of highly experienced professionals. VMI Group has spread its wings in diverse direction which include Copper Rods, Copper Wire, Winding Wires, Copper Strips & Flats, Super Enamelled Wire and Polycarbonate Sheet, Multiwall Polycarbonate Sheet and Multicell Panel Sheet etc.



VMI INSULATION (AN ISO 9001:2015 Certified Co.) to meet customer deadlines, we have created an agile production facility for drawing, shaping, serving, twisting and insulating wire for high-technology users worldwide. Short production runs and quick turnarounds are our specialities. Much of our production equipment is made exclusively to serve its customers' speciality wire needs which includes Aluminium Rods, Wires, Strips, Foils, Flats and Insulated conductors of Enamel / Fibre Glass / Paper, Confirming to National and International Standards.



Vidya Metal Mfg. Co. Pvt. Ltd. (An ISO 9001:2015 Co.) a group company has established a unit at Bhiwadi (Haryana) to manufacture Electrolytic Copper Rods & Strips, Busbar & Profiles with latest imported plant & technology to produce International standard products confirming to BIS / IEC Standards. We are fully equipped with in house laboratory and quality parameters are tested on line as well as off line for each batch of products.



VMI Plastics Pvt. Ltd. entered into the field of manufacturing Polycarbonate bottles in year 2000. Presently we are supplying bottle to The Hindustan Coca-Cola and other reputed mineral water bottle manufacturers. In the year 2004 we entered into manufacturing of Polycarbonate sheet under the brand name "SUNLITE Polycarbonate Sheet". The manufacturing and technical center is located in Manesar (Haryana).



Alliance Copper Concepts Pvt. Ltd. (An ISO 9001:2015 Co) is an association of vast experience accompanied by young zeal & enthusiasm. Our organization is very well equipped to deliver its customers the best quality products at the most reasonable prices, being our works situated at one of the most economically strategic locations of India, Jammu. We manufacture ACC Enamelled Winding Wires made of C.C. Copper, range between 8-SWG to 40-SWG. These wires are insulated with variety of Wire Enamels, like Polyester, Modified Polyester, Polyesterimide (Hermetic) and Dual Coat (Lmide-Amide).

VMI Manufacturing setup at Bhiwadi



Leading through a passion for innovation.

At **VM Insulation** we want to offer our customers the best Bare and Insulated conductors (Enamel / Fibre Glass / Paper) of Copper & Aluminium and Flats and Profiles. Therefore, we are constantly on the look-out for innovative new solutions. In the way we fulfill the promise to our customers that we will always be a step ahead.

By opting for VM Insulation Enamelled Copper and Aluminum Wire you are choosing :

Wide range of products and sizes	FU PAO INDIA , BAWA POLYMERS, ELANTAS BECK INDIA LTD., HARMAN BAWA PVT. LTD. - Enamel and Insulation used for production
Flexible machinery that is constantly being upgraded	More than 35 + years of experience
Customized solutions	Quality that will exceed expectations
High quality raw material	Hindalco / Vedanta Coils - used as raw material
Optimising the use of materials	Improving business and technological processes
Moderate volumes, competitively priced	Order specific packaging
Extremely customer service oriented	Environmentally friendly



A

**4 Plants across
the India**

B

**World Class
Manufacturing
Setup**

C

**One of India's Largest
Aluminum Enamelled
Wire Producing Company**

D

**35+ Years
of Experience**

Product Profile

Aluminium / Copper Enamelled Round Winding Wire

Enamel Base	Polyester	Modified Polyester	Polyester Imide	Dual Coat (Lmide-Amide)
Temperature Index	130°C	155°C	180°C	200°C
Thermal Class	B	F	H	H+
Colour	Light Brown to Brown	Brown	Brown	Light Brown
Range	0.122mm to 4.0mm	0.122mm to 4.0mm	0.122mm to 4.0mm	0.5mm to 2.0mm
I.S. Specification	I.S. - 13730 PT-34	I.S. - 13730 PT-3	I.S. - 13730 PT-8	I.S. - 13730 PT-13
Cut Through	240°C	270°C	300°C	320°C
Heat Stock	155°C	175°C	200°C	220°C
Abrasion Resistance Flexibility Solvent Resistance	Good	Good	Very Good	Excellent
Application	All General Electric Equipment	General Purpose Rotating and Static Electrical Equipment	For FHP Motors, Hand Tool, Electromagnetic Coils	Special Motors including hermetic Motors, High speed winding machines
Special	Ideal for Rewinders	Balanced Electrical & Mechanical Properties Good for O.E.Ms	Higher Thermal Endurance Excels in Thermoplastic Flow, Abrasion & Heat Shock	Very High Thermal Property, Excellent for Hermetic Use

Product:

Enamelled / Magnet Copper Wire
Enamelled / Magnet Aluminium Wire
Aluminium / Copper Enamelled Round Winding Wires

Product Range:

Minimum 0.122mm to maximum 4.0mm

Packing Details:

Taper Spools : PT-130mm to PT-335mm

Class of Insulation:

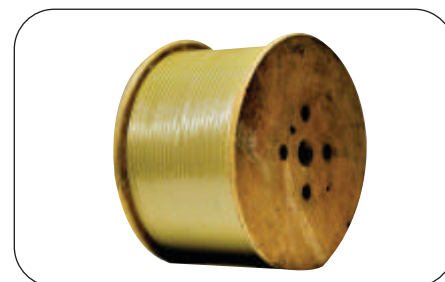
Modified Polyester : Class 155

Polyester Imide : Class 180

Dual Coat (Lmide-Amide) : Class 200



Aluminium Fiber Glass



Temp. Class	Type of Insulation	Size Range	Specification
155°C	F	10sq. mm - 100sq. mm	IS - 13730 (Part 32), IEC 317-32 NEMA - MW 41
180°C	H		IS - 13730 (Part 31), IEC 317-31 NEMA - MW 43
200°C	C		IS - 13730 (Part 33), IEC 317-33 NEMA - ME 50

Aluminum Bus Bar

EC Grade Aluminum Alloy



Alloys	Standard	Width (Min.)	Width (Max.)	Thickness mm (Min.)	Thickness mm (Max.)	Types
Aluminum Bus Bar	IS/ASTM	5mm	30mm	1mm and above	10mm	Sharp Edge Half Round Full Round

Paper Covered Round & Rectangular Flats, Strip - Copper & Aluminium

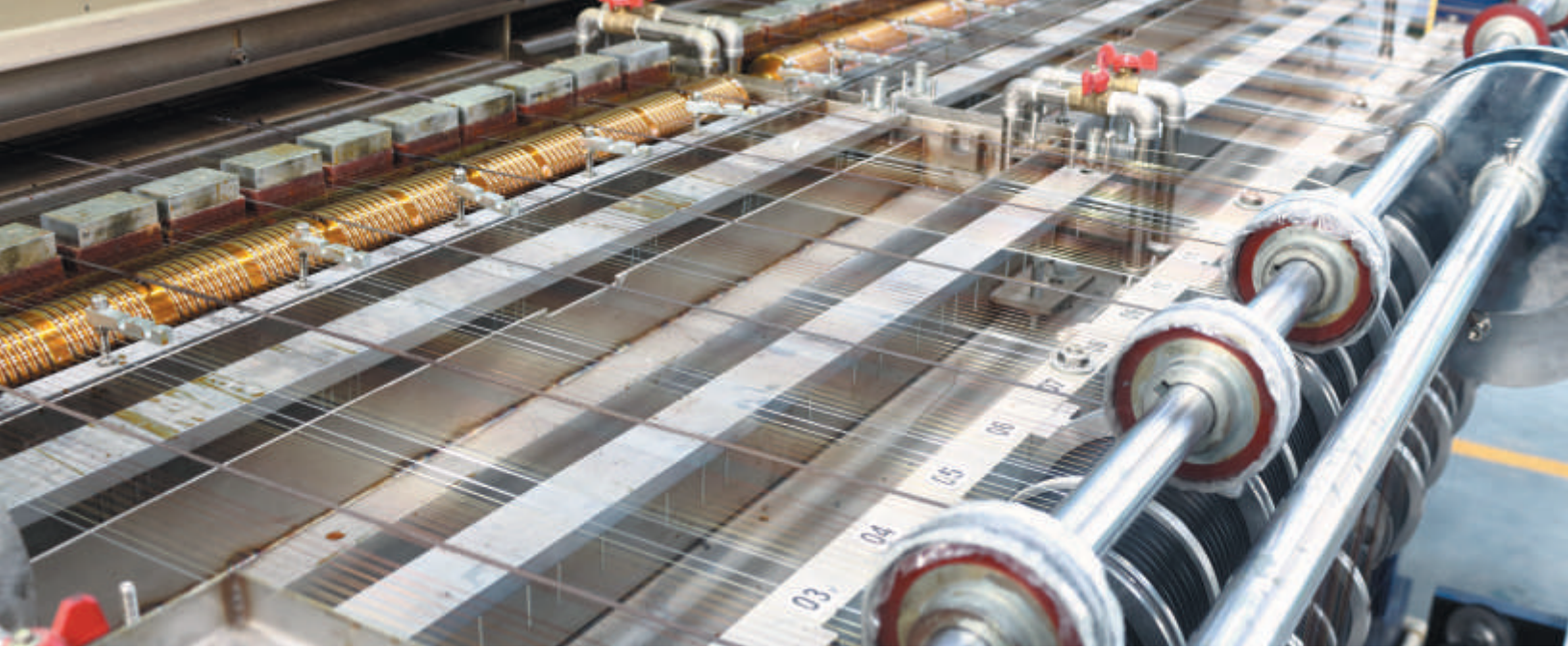


Temp. Class	Type of insulation	Size Range	Specifications
105°C	Electrical Grade : Kraft Paper Crepe Paper Thermally Upgraded Paper	Round wire : 2 to 5mm Flat Strip : 8 to 120sq.mm Min Size : 4 x 2mm Max Size : 20 x 6mm	IEC - 60317-27 IS - 13730-27 NEMA MW 31 & 33

Enamelled Rectangular Flat & Wire Copper & Aluminium



Temp. Class	Type of insulation	Size Range	Specifications
'B', 105°C / 120°C 'F', 155°C 'H', 180°C 'C', 200°C	Polyvinyl Acetal (PVA / PVF) Polyester Polyesterimide Polyesterimide (Base Coat) + Polyesterimide (Top Coat)	Area : 6 -70sq.mm Min Size : 3 x 2 mm Max Size : 14 x 5mm	IEC-60317-18 NEMA MW-18 IEC-60317-16 IS-13730-16 IEC-60317-28 IS-13730-28 IEC-60317-29 IS-13730-29 / NEMA MW-36



Conductor:

Conductor are drawn from electrolytic grade Aluminum & Copper manufactured by using best raw material directly purchased from manufacturers to ensure compliance with global standards.

Enamelling Process:

In Enamelling process, a thin layer of enamel insulation is applied on on top of the drawn bare Copper /Aluminium wire or any combination as per standards or as per customer requirements. It is ensured that enamel application is very scientific and every care is taken to ensure a concentric coating.

During processing on the enamelling machine , the diameter of the conductor, its surface, size of covering etc. are checked at each stage.

The advantage of enamelled copper round winding wire: it takes up less space in coil formation, use less energy and is resistant to corrosion.

Standard Packing: On Plastic Spool.

Standard Length: As per customer requirements.

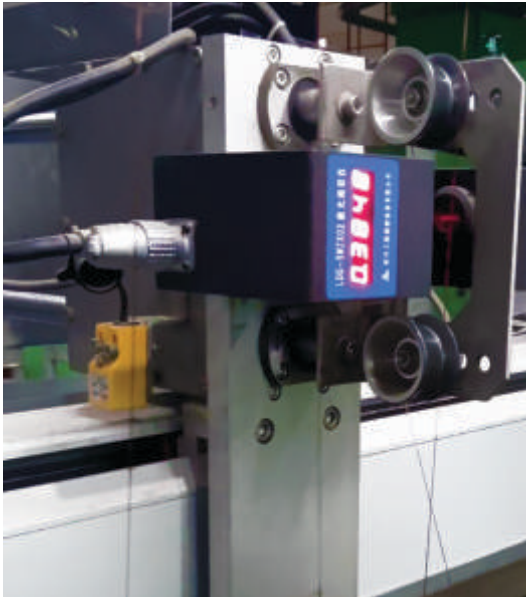
DELIVERY SPOOLS

Our enamelled wires are supplied on spools, both cylindrical barrelled and taper barrelled as per customer requirement.

130mm	160mm	8" (200mm)	10" (250mm)	260mm	
11" (266mm)	325mm	PT-4	PT-5	PT-10	
PT-20	PT-25	PT-45	PT-60	PT-90	PT-200



Lab Testing Equipments



Inline Dimensional Tester

Automatic in line dimensional testing.

RECKD Round wire detecting sys

Dia.	Speed	Length	Weight	Setting length	Remaining time	Pinhole alarm
0.240	20	20	0.80	10000	20.00s	0
0.240	22	22	0.82	10000	20.00s	0
0.240	24	24	0.84	10000	20.00s	0
0.240	26	26	0.86	10000	20.00s	0
0.240	28	28	0.88	10000	20.00s	0
0.240	30	30	0.90	10000	20.00s	0
0.240	32	32	0.92	10000	20.00s	0
0.240	34	34	0.94	10000	20.00s	0
0.240	36	36	0.96	10000	20.00s	0
0.240	38	38	0.98	10000	20.00s	0
0.240	40	40	1.00	10000	20.00s	0
0.240	42	42	1.02	10000	20.00s	0
0.240	44	44	1.04	10000	20.00s	0
0.240	46	46	1.06	10000	20.00s	0
0.240	48	48	1.08	10000	20.00s	0
0.240	50	50	1.10	10000	20.00s	0
0.240	52	52	1.12	10000	20.00s	0
0.240	54	54	1.14	10000	20.00s	0
0.240	56	56	1.16	10000	20.00s	0
0.240	58	58	1.18	10000	20.00s	0
0.240	60	60	1.20	10000	20.00s	0
0.240	62	62	1.22	10000	20.00s	0
0.240	64	64	1.24	10000	20.00s	0
0.240	66	66	1.26	10000	20.00s	0
0.240	68	68	1.28	10000	20.00s	0
0.240	70	70	1.30	10000	20.00s	0
0.240	72	72	1.32	10000	20.00s	0
0.240	74	74	1.34	10000	20.00s	0
0.240	76	76	1.36	10000	20.00s	0
0.240	78	78	1.38	10000	20.00s	0
0.240	80	80	1.40	10000	20.00s	0
0.240	82	82	1.42	10000	20.00s	0
0.240	84	84	1.44	10000	20.00s	0
0.240	86	86	1.46	10000	20.00s	0
0.240	88	88	1.48	10000	20.00s	0
0.240	90	90	1.50	10000	20.00s	0
0.240	92	92	1.52	10000	20.00s	0
0.240	94	94	1.54	10000	20.00s	0
0.240	96	96	1.56	10000	20.00s	0
0.240	98	98	1.58	10000	20.00s	0
0.240	100	100	1.60	10000	20.00s	0

Inline Pin hole Tester

Automatic in line Insulation pinholes testing.



Hot Air Oven

Thermal Stability of Insulation testing



Cut through Tester

Thermoplasticity of Insulation testing.



3 Kv DC Pin hole Tester

Insulation Continuity Testing.



Tan Delta Tester

Temperature class of Insulation testing.

As an ISO 9001: 2015 certified company, has the assurance of professionalism and expertise in the development and manufacture of the highest quality Enamelled Copper & Aluminum Wires & Strips. At VM Insulation we are dedicated to quality, customer service and the continual improvement of our business. We are constantly reviewing our products and services as per your need & requirements.

OBMW2.E502126 - MAGNET WIRE - COMPONENT

File No.: E502126
 UL Category (CCN): OBMW2
 Document Type: Listing
 Parent Category (CCN): OBMW2

UL®
E 502126

Magnet Wire - Component

See General Information for Magnet Wire - Component

VIDYA METAL MANUFACTURING COMPANY PVT LTD
 SP-604A, PATHREDI INDUSTRIAL AREA
 ALWAR, RAJASTHAN 301019 INDIA

Material Designation	Mark Dng	Base Coat	Top Coat	ANSI Type	Temp Class
VM-A1	VM-A1	Polyester-inside	Polyamide-inside	MW 35-A	220
		Polyester-inside	Polyamide-inside	MW 73-A	220
VM-C1	VM-C1	Polyester-inside	Polyamide-inside	MW 37-C	220
		Polyester-inside	Polyamide-inside	MW 39-C	200H
		Polyester-inside	Polyamide-inside	MW 73-C	200H

[X] - The magnet wire may perform better than the rating reflects and may not be suitable for insulation system, varnish or end-product testing. Further consideration is necessary prior to its use in testing.

Marking: Company name and material designation or marked designation on the shipping spool label or smallest unit container in which the product is packaged.

GERMAN CERT
Quality Management System Certificate

Vidya Metal Mfg. Co. Pvt. Ltd.

located at
 Plot No. SP-812/F-39-40, RIICO Industrial Area, Samtel Zone, Bhiwadi-301019, Dist. Alwar, Rajasthan, India

Unit - II: SP- 864 A, RIICO Industrial Area, Pathredi, Distt., Alwar (Rajasthan), India

German Cert Co., Ltd. hereby certifies that the quality management system of the above organization has been evaluated and found to be in line with the requirements of the following standard:

ISO 9001:2015
 (Excluding Clause: 8.3.1 & 8.3.2 Design and Development)

For the scope of:

“Manufacture and Supply of Electrolytic Copper Rod, Wire, Flats, Strips, Bus Bar, Profiles, Insulated Copper Strips & Wires, Super Enamelled Aluminum Wire and Aluminum Wire”

Certificate Number: GCQ-108419

This certificate is valid from November 01, 2017 until October 31, 2018

Initial certification date : December 21, 2010
 GC certification date : November 01, 2016
 Certification valid until : October 31, 2019

GERMAN CERT
QUALITY MANAGEMENT SYSTEM

Daek Wooki
Scheme Manager

This accreditation mark indicates that the certification body (accreditation no. KAB-QC-38) is accredited by Korean accreditation Board (KAB) as a quality Management System Certification body.

10F, Jeongwoo Bldg, Yeouido-dong, Eunhaeng-ro 29, Yeongdeungpo-gu, Seoul 150-739, Korea
 This certificate is the sole property of GERMAN CERT Co., Ltd. and therefore shall be returned to it upon its request. (Rev-4)

SGS

TEST REPORT

Report No. : MAN-TR-9520002700 DATE : 17/02/2018

VIDYA METAL MANUFACTURING COMPANY PRIVATE LIMITED
 SP-604A, PATHREDI ROAD, RIICO IND. AREA
 ALWAR, 301019
 IN
 CONTACT PERSON : MR. SUSHIL URACHKAY

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION	COUNTRY OF ORIGIN	SAMPLE REC'D ON	TESTS REQUESTED	TESTING PERIOD
ENAMELLED ROUND ALUMINIUM WIRE, BATCH NO - HEM- 2080C	INDIA	09/02/2018	ROHS TEST	10/02/2018 - 17/02/2018

Conclusion : Based on the performed tests on submitted sample(s), the results of Cadmium, Lead, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) comply with the limits set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU (Pass for testing on submitted sample)

Par Pro SGS India Pvt Ltd.
 Authorized Signatory
 Kapil Patel
 (Asst. Manager- Chemical)
 Email your Test Report/Related Enquiries at feedback.sgs@sgs.com

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CERTIFICATIONS

JAS-ANZ

 An ISO 9001 : 2015 Certified Company

IS : 13730 / PT-3

 CML : 9900007113

UL®

 E 502126

RoHS

ECO FRIENDLY

APPLICATIONS

TRANSFORMERS

MOTORS

APPLIANCES

AUTOMOTIVE

SWITCHGEARS

We have "UL" Certification for our Enamelled Round and Rectangular Copper and Aluminium Conductors Under the UL File No- E502126.

Specification Tables

Size (SWG)	Size (mm)	Conductor Tolerance (mm)	Resistance of 20°C (ohm/mtr)	Grade 1 Fine Covering		Grade 2 Medium		Grade 3 Thick		For Grade 2 Wire			Weight of Enamelled wire in 1000 mtrs. in kg	Size (SWG)
				Increase Diameter (min)	Overall Diameter (max)	Increase Diameter (min)	Overall Diameter (max)	Increase Diameter (min)	Overall Diameter (max)	Gain in %	BDV in KV (min)	Back in Degree (max)		
8	4.064	0.041	0.001318	0.060	4.152	0.088	4.186	0.122	4.265	35	2500	5	116.31	8
9	3.657	0.037	0.001641	0.059	3.743	0.086	3.775	0.118	3.8491	35	2500	5	94.228	9
10	3.251	0.033	0.00206	0.057	3.335	0.084	3.367	0.116	3.435	35	2500	5	74.54	10
11	2.946	0.030	0.002505	0.045	3.029	0.084	3.072	0.127	3.112	34	2500	5	61.241	11
12	2.642	0.027	0.003118	0.043	2.722	0.081	2.764	0.123	2.803	34	2500	5	49.304	12
12.5	2.489	0.025	0.003551	0.042	2.569	0.080	2.609	0.121	2.653	34	2500	5	43.759	12.5
13	2.337	0.024	0.003985	0.041	2.415	0.079	2.455	0.119	2.493	33	5000	5	38.617	13
13.5	2.184	0.022	0.00456	0.041	2.262	0.078	2.301	0.117	2.338	33	5000	5	33.726	13.5
14	2.032	0.020	0.005271	0.041	2.108	0.077	2.147	0.116	2.184	33	5000	5	29.224	14
14.5	1.930	0.019	0.005891	0.040	2.005	0.076	2.044	0.114	2.080	33	5000	5	26.363	14.5
15	1.829	0.019	0.006506	0.040	1.903	0.075	1.941	0.113	1.977	33	5000	5	23.7	15
15.5	1.727	0.018	0.0073	0.039	1.800	0.074	1.838	0.112	1.873	33	5000	5	21.131	15.5
16	1.626	0.017	0.008232	0.039	1.698	0.073	1.735	0.110	1.770	32	5000	5	18.75	16
16.5	1.524	0.017	0.00938	0.038	1.595	0.072	1.631	0.108	1.666	32	5000	5	16.472	16.5
17	1.422	0.015	0.01076	0.038	1.492	0.071	1.528	0.107	1.562	32	5000	30	14.37	17
17.5	1.320	0.014	0.12590	0.038	1.388	0.069	1.413	0.103	1.456	32	5000	30	12.382	17.5
18	1.219	0.013	0.01465	0.035	1.285	0.067	1.318	0.100	1.350	31	5000	37	10.581	18
18.5	1.117	0.011	0.01742	0.035	1.182	0.066	1.215	0.099	1.247	31	5000	37	8.884	18.5
19	1.016	0.011	0.02108	0.034	1.080	0.065	1.113	0.098	1.144	30	5000	41	7.372	19
19.5	0.965	0.011	0.02356	0.034	1.028	0.064	1.060	0.096	1.091	30	5000	41	6.651	19.5
20	0.914	0.010	0.02605	0.034	0.976	0.063	1.008	0.095	1.038	30	5000	45	5.973	20
20.5	0.863	0.009	0.02946	0.033	0.924	0.061	0.955	0.093	0.984	30	5000	45	5.324	20.5
21	0.813	0.009	0.03293	0.032	0.872	0.06	0.902	0.090	0.931	29	5000	48	4.735	21
21.5	0.762	0.008	0.0375	0.031	0.819	0.058	0.848	0.087	0.876	29	5000	48	4.16	21.5
22	0.711	0.008	0.04305	0.030	0.766	0.056	0.795	0.085	0.822	28	4900	43	3.63	22
22.5	0.661	0.007	0.04983	0.028	0.712	0.052	0.739	0.080	0.765	28	4900	43	3.137	22.5
23	0.610	0.006	0.05848	0.027	0.659	0.050	0.684	0.075	0.708	27	4800	50	2.68	23
23.5	0.584	0.006	0.06384	0.026	0.632	0.048	0.656	0.073	0.680	27	4800	50	2.457	23.5
24	0.559	0.006	0.06965	0.025	0.605	0.047	0.629	0.073	0.652	26	4600	44	2.256	24
25	0.508	0.006	0.08434	0.025	0.554	0.047	0.578	0.071	0.601	26	4600	44	1.866	25
26	0.457	0.005	0.1042	0.024	0.501	0.045	0.523	0.071	0.544	25	4600	47	1.512	26
27	0.417	0.005	0.1252	0.022	0.458	0.042	0.480	0.067	0.500	25	4400	48	1.26	27
28	0.376	0.005	0.1539	0.021	0.417	0.040	0.435	0.064	0.454	24	4400	50	1.027	28
29	0.345	0.005	0.1829	0.020	0.382	0.038	0.401	0.060	0.418	23	4300	53	0.867	29
30	0.315	0.004	0.2193	0.019	0.349	0.035	0.367	0.057	0.384	23	4100	55	0.725	30
31	0.295	0.004	0.2501	0.019	0.329	0.035	0.347	0.053	0.364	23	4100	55	0.637	31
32	0.274	0.004	0.2899	0.018	0.306	0.033	0.323	0.050	0.339	22	4000	53	0.55	32
33	0.254	0.004	0.3374	0.018	0.286	0.033	0.303	0.050	0.319	22	4000	53	0.474	33
34	0.234	0.004	0.3974	0.017	0.265	0.032	0.281	0.048	0.296	22	3900	56	0.403	34
35	0.213	0.003	0.4798	0.015	0.241	0.029	0.255	0.043	0.269	21	3700	59	0.335	35
36	0.193	0.003	0.5842	0.014	0.219	0.027	0.232	0.039	0.245	21	3500	62	0.275	36
37	0.173	0.003	0.7271	0.013	0.197	0.025	0.210	0.036	0.222	20	3300	65	0.222	37
38	0.152	0.003	0.9418	0.012	0.174	0.023	0.186	0.033	0.197	19	3200	67	0.173	38
39	0.132	0.003	0.12496	0.011	0.152	0.021	0.162	0.030	0.171	18	3000	67	0.131	39
40	0.122	0.003	0.14623	0.010	0.141	0.019	0.151	0.028	0.160	17	2800	70	0.112	40

Our major clients



VMI Group Product Range

Copper / Aluminium Rods , Paper Insulated Copper / Aluminium Conductors, Enamelled Copper / Aluminium Rectangular Winding Wires, Enamelled Copper / Aluminium Round Winding Wires / Fiber Glass Covered Rectangular / Round Wires / Submersible Copper Winding Wires / Solid / Compact Sheet (Diamond, Prism, Embossed) / Polycarbonate Sheet / Multiwall Polycarbonate Sheet / Multicell Panel System / Polycarbonate Lathi (Baton) and Poly Shield / Ventilation Base Plate & Fan / Mineral Bottles and Jars / Bare Copper / Aluminium Round Wires, Bare Copper / Aluminium Rectangular Wires, Strips & Profiles.

Our Manufacturing Plants



Office:

507, 5th Floor, D-Block, NDM-II, Netaji Subhash Place, Pitampura, Delhi-110034

Mob : 93138 48271 E mail: support@vmigroup.org

Works: Unit-1

SP-812 / F-39-40, RIICO Industrial Area Phase-1, Bhiwadi, Distt-Alwar, Rajasthan

Works: Unit-2

SP-864(A), Industrial Area Pathredi, Distt-Alwar, Rajasthan



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website : www.vidyamental.com